CONTRACTOR CO. C.		
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	2 M.C. (1777) 3. T. (P.O. (P.M.)) C. (P.M.) (C. (M.) M.)	

(19)

(11) AU-B-31873/84

(154) SELF CENTERING FLANGE FOR BEAM FABRICATION

TIL TUR PRODUCTS PTY. LTD.

(21) 31873/84

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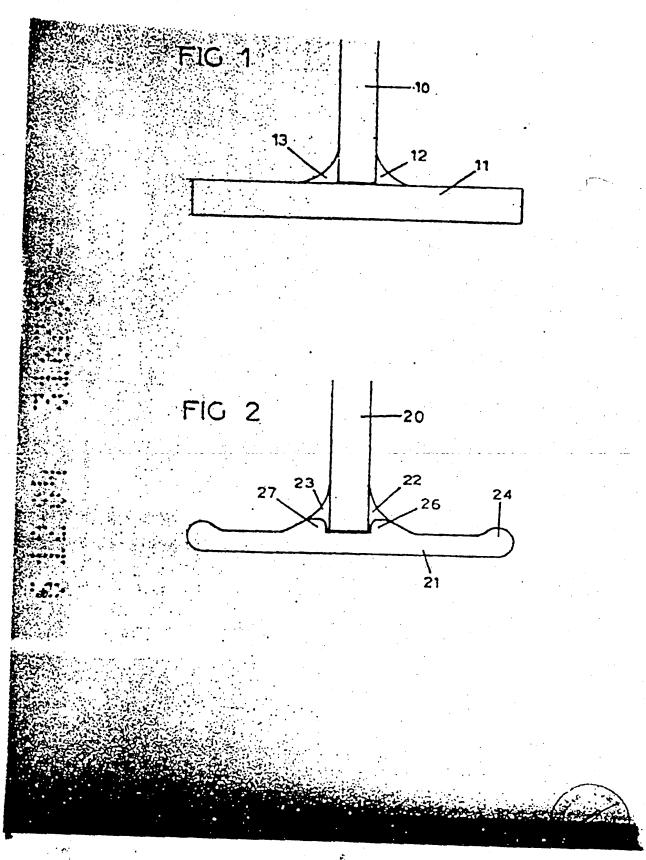
(72) CLIFFORD HERBERT JONES

(74) AH

(56) 25709/35

70.4, 73.6

(57) Claim 1. A beam structure comprising a web portion having at least one edge of predetermined shape and a flange section integrally jointed thereto by a welding process characterised in the said flange is a strip shaped section formed between opposed flat surfaces having a lengthwise groove extending generally centrally down one of the flat surfaces of said strip with a width between groove defining shoulders sufficient to receive the web therein with the web edge butted against the base of said groove.



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